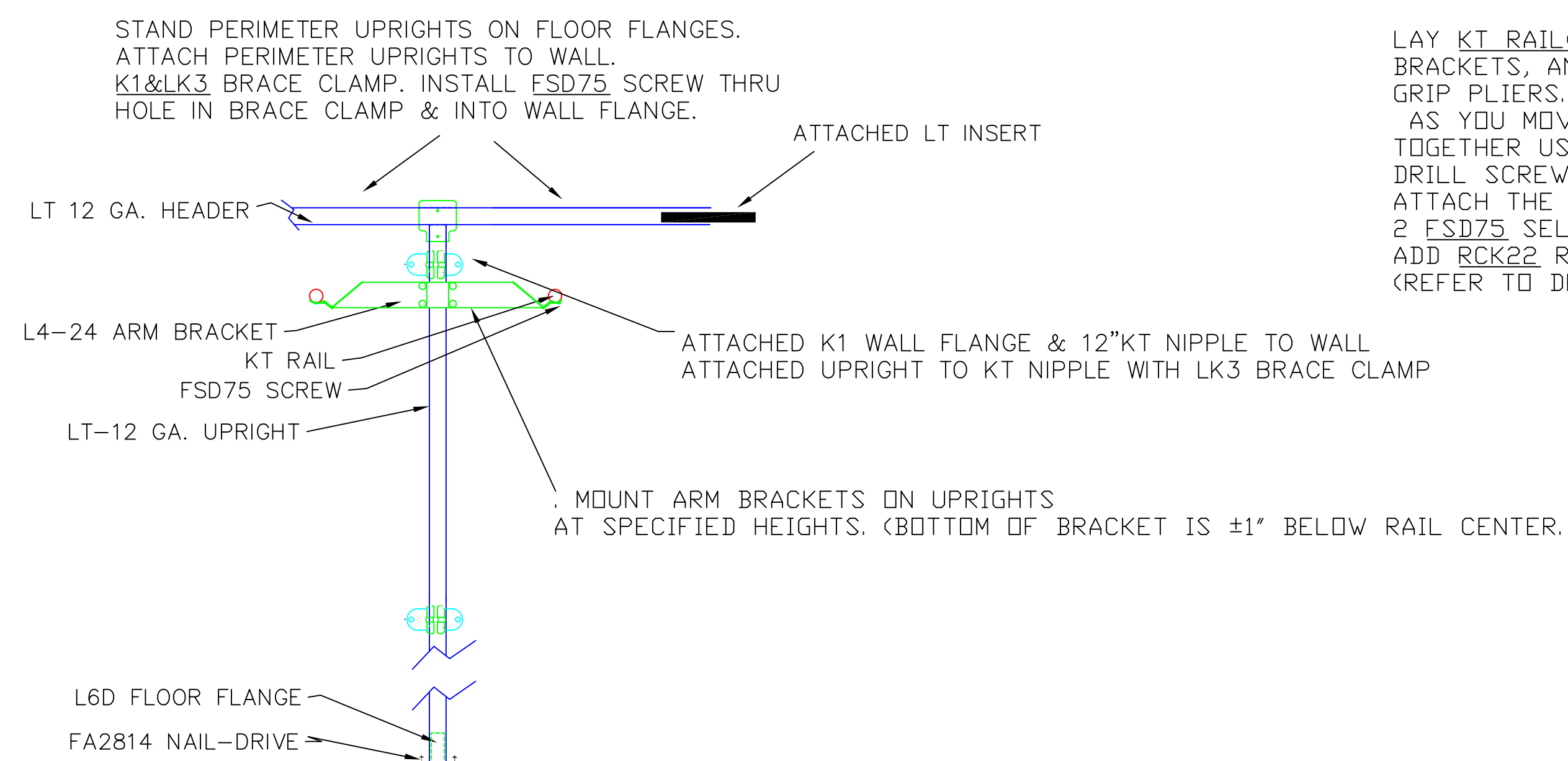


STEP 1

ASSEMBLE ALL CLAMPS AND ARM BRACKETS. ATTACHED 12" KT NIPPLES TO K1 WALL FLANGE.
 LAYOUT PATTERN ON FLOOR AND PRE DRILL HOLES FOR THE TWO HOLE FLOOR FLANGE L6D.
 START OUT BY ATTACHING ALL THE BACK ROW TO THE WALL OF EACH RACK. PLACE LT HEADER
 ON TOP OF EACH UPRIGHT AS YOU BUILD OUT FOR THE SIDE WALL. LEVEL AND TIGHTEN L3 BRACE CLAMP.
 PLACE ARM BRACKETS ON EACH UPRIGHT AT THE DESIRED SPACING. REPEAT THIS PROCESS FOR THE NEXT
 ROW OF UPRIGHTS. IN ORDER TO LEVEL THE SECOND ROW YOU MUST START TO PINNED UP THE KT RAIL
 FROM THE BRACED BACK ROW. THIS PROCESS WILL REQUIRED 4 TO 5 VISE GRIPS AND 2-3 INSTALLERS.

STEP 2

BUILD OUT EACH ROW FROM THE WALL RACK TO THE END RACK. LAYOUT ON FLOOR ALL THE LT HEADER WITH
 A PINNED INSERT. layout THE KT HANGBAR WITH INSERTS SO YOU CAN EASILY JOIN TOGETHER. WHEN SCREWING
 IN THE INSERTS MAKE SURE ALL 4 TEX SCREW FACE DOWN TO THE FLOOR



LAY KT RAIL(1-5/16" OD) IN CRADLES OF ARM BRACKETS, AND CLAMP THEM USING A 10" VICE GRIP PLIERS. START AT THE WALL AND LEVEL UPRIGHTS AS YOU MOVE OUT. SPLICE SHORT RAIL LENGTHS TOGETHER USING AN IN10KT INSERT AND 4 FSD75 SELF DRILL SCREWS, ON THE UNDERSIDE OF THE RAIL. ATTACH THE RAIL TO THE BRACKETS USING 2 FSD75 SELF DRILL SCREWS IN EACH CRADLE. ADD RCK22 RUBBER CAPS TO RAIL ENDS. (REFER TO DETAIL "A")

