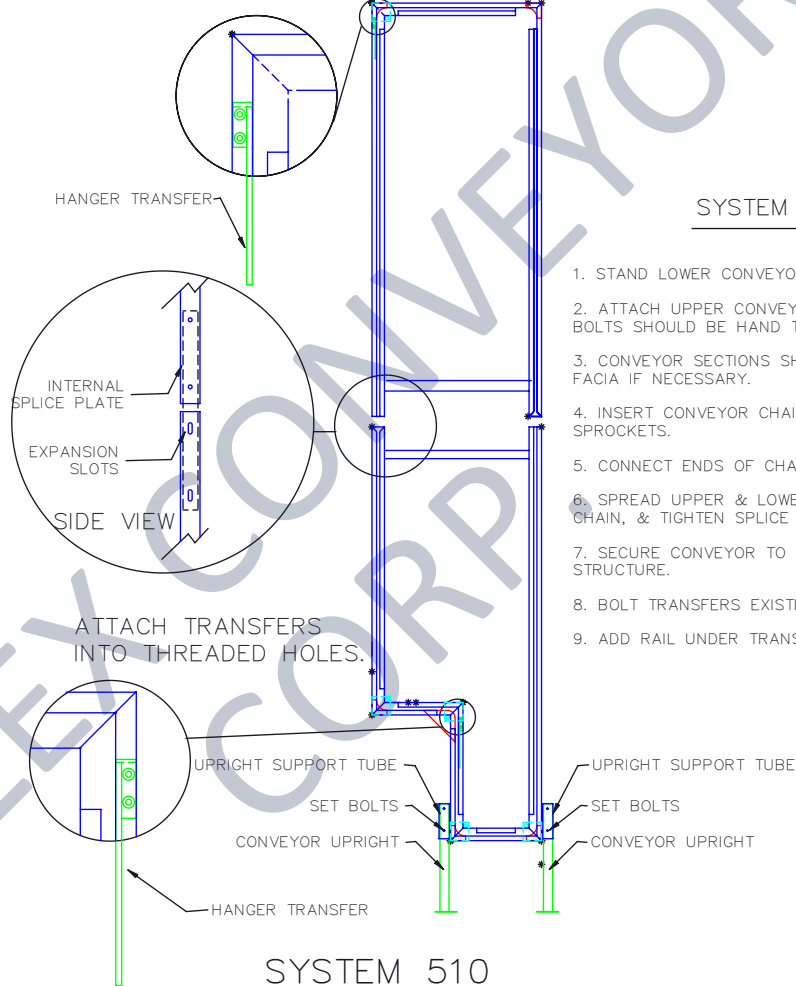


ATTACH TRANSFERS  
INTO THREADED HOLES.



SYSTEM 510 ASSEMBLY

1. STAND LOWER CONVEYOR SECTION ON UPRIGHTS PROVIDED.
2. ATTACH UPPER CONVEYOR SECTION USING INTERNAL SPLICE PLATES. SPLICE BOLTS SHOULD BE HAND TIGHT.
3. CONVEYOR SECTIONS SHOULD BE AS CLOSE AS POSSIBLE. OVERLAP FRONT FACIA IF NECESSARY.
4. INSERT CONVEYOR CHAIN THROUGH SLOT & FEED IT AROUND IDLER & DRIVE SPROCKETS.
5. CONNECT ENDS OF CHAIN WITH MASTER LINK.
6. SPREAD UPPER & LOWER CONVEYOR SECTIONS TO REMOVE SLACK FROM CHAIN, & TIGHTEN SPLICE PLATES.
7. SECURE CONVEYOR TO FLOOR & BRACE TOP SECTION TO ADJACENT STRUCTURE.
8. BOLT TRANSFERS EXISTING THREADED HOLES.
9. ADD RAIL UNDER TRANSFERS TO DIRECT HANGER FLOW.

ATTACH TRANSFERS  
INTO THREADED HOLES.

SYSTEM 510  
10'-0" LIFTING HEIGHT

<b>DESCRIPTION:</b>	RAILEX SYSTEM 510 VERTICAL LIFT FOR GOH ASSEMBLY INSTRUCTIONS	<p style="text-align: center;"><b>RAILEX</b><sup>®</sup> Corp.</p> <p style="text-align: center;">RAILEX CONVEYOR CORPORATION T. 718-845-5454 railex@railexcorp.com www.railexcorp.com</p>
<b>DWG. #</b>	94191-10	
NOTICE: THIS DRAWING AND DESIGN IS THE SOLE PROPERTY OF RAILEX CORP.		