

ASSEMBLY INSTRUCTIONS

1. THE CONVEYOR IS SHIPPED FROM THE FACTORY AS TOP AND BOTTOM HALVES. TOP HALF CONSISTS OF TRACKS A,B,H AND BOTTOM HALF CONSISTS OF TRACKS C,D,E,F,G.

2. THE BARS ARE FASTENED ON THE TRACK ENDS C AND G AT THE FACTORY.

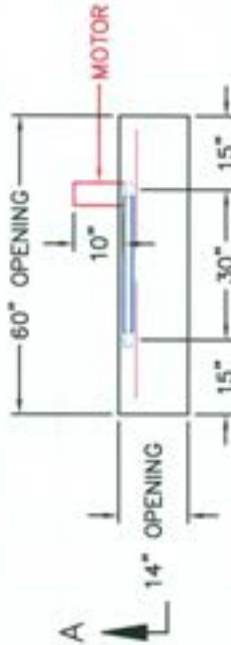
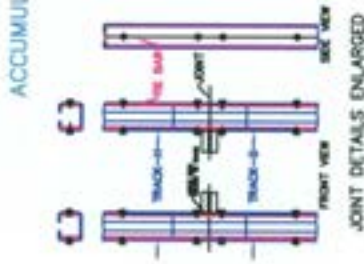
3. GLIDE THE TOP HALF INTO THE BOTTOM HALF USING THE BAR AS GUIDE TELL BOTH FACES OF THE TRACKS JOIN. HAND TIGHTEN SCREW ON THE BAR THROUGH SLOTS ON TRACKS B,H.

4. INSERT THE CHAIN INTO THE TRACK B, RUN THROUGH WRAPPING ON DRIVE AND ALL IDLER SPROCKETS.

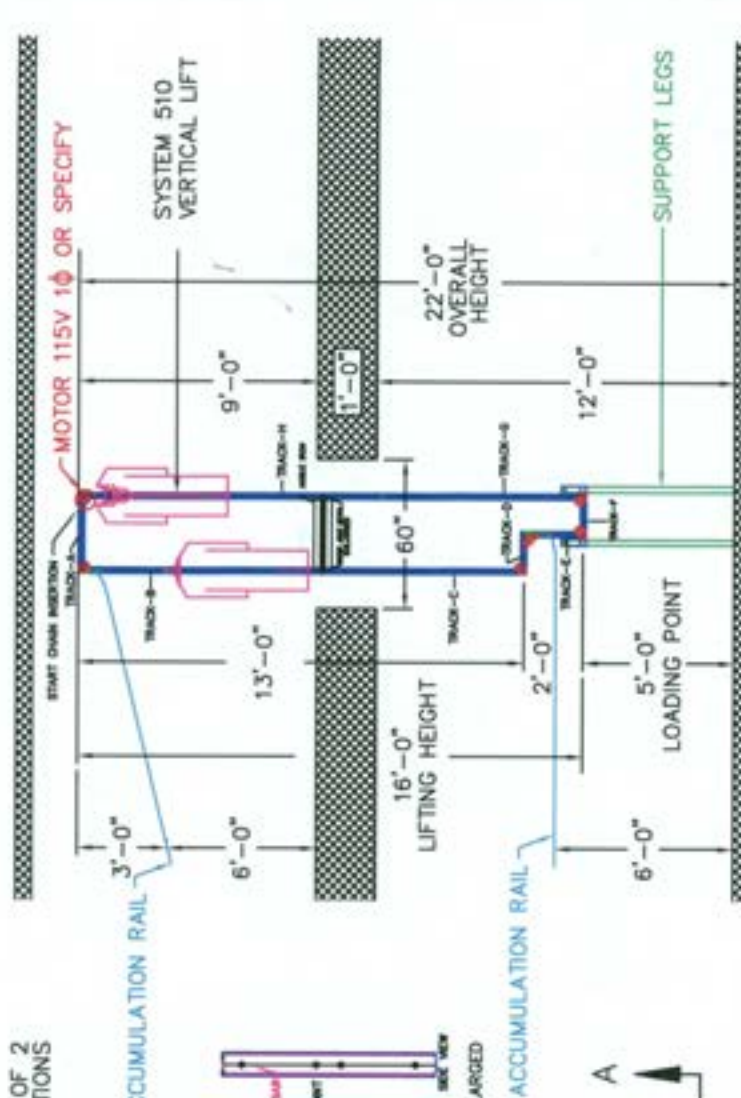
5. CONNECT THE CHAIN WITH MASTER LINK SUPPLIED.

6. STRETCH THE TOP AND BOTTOM HALVES OF TRACKS TO ADJUST THE CHAIN TENSION. NOTE THE HOLES ON TRACK B AND H ARE ELONGATED TO FACILITATE CHAIN ADJUSTMENT. ONCE DESIRED CHAIN TENSION IS OBTAINED, SECURE THE POSITION BY TIGHTENING FULLY SCREWS ON TRACKS B,H.

REFER SHEET 2 OF 2 FOR ASSY INSTRUCTIONS



PLAN
FLOOR OPENING REQUIRED: 14" X 60"
1/2" = 1'-0"



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	BY:	<input type="checkbox"/> OWNER <input type="checkbox"/> PRODUCTION	DRAWN BY: PM	NO. DATE	REVISIONS
DATE:	<input type="checkbox"/> ARCHITECT <input type="checkbox"/> METALLURGY	DESIGNED BY: AR	DATE: AUG. 11, 2004	1	REVISED DRAWING
	<input type="checkbox"/> P.E. <input type="checkbox"/> CONTRACTOR	PROJ. NO.: 94191-14- TL		2	REVISED FOR 16 FT FROM 14 FT

SYSTEM 510
16'-0" LIFTING HEIGHT
TYPICAL LAYOUT
SHEET 1 OF 2